



Label Application Instructions

To maximise the labels performance from storage to application the following procedures are recommended. We recommend that the user conduct a test of surface preparation and label adhesion before ordering labels.

STORAGE INFORMATION

To retain adhesive properties store the labels out of direct sunlight and in a cool dry environment at approximately 22°C with a relative humidity of less than 50%.

APPLICATION

Allow the labels to condition to room temperature before attempting application.
IMPORTANT: DO NOT apply labels when the temperature is 10°C or below.

SURFACE PREPARATION

IMPORTANT: TEST the suitability of application surface for durability with the chosen solvent on a hidden area prior to cleaning the area where the label will ultimately be applied.

Both new & used equipment surfaces must be cleaned thoroughly prior to application.

The label stock must be applied to a surface that is dry, dust free and cleaned of all oil, grease and oxidised materials. Strong solvents may be required to remove process oils from raw materials.

To allow the adhesive to gain maximum bond strength, **DO NOT attempt to remove the label for 72 hours.**

Supplies Required

- ✓ Quality checked pressure sensitive labels
- ✓ Cleaning solution to clean surfaces prior to application (*supplied*)
- ✓ Application roller to ensure a high label bond to the application surface (*supplied*)

NOTE: Using the roller is only RECOMMENDED for use with polypropylene, polyester, metal bar code nameplates and foil bar code labels. **Do Not** use roller on any nameplates with foam adhesive.

STEP 1: Clean Surface

It is extremely important that the application surface is properly cleaned and completely dry prior to applying the label to ensure permanent adhesion.

- Surfaces may be cleaned with an industrial cleaning solution which your organisation may already be using. **Isopropyl Alcohol** is included with your order. (*read all instructions on bottle prior to use*)



STEP 1

STEP 2: Handle with Care

- Only handle the labels by the edges once the adhesive backing sheet has been removed.
- **DO NOT TOUCH** the exposed adhesive.
- Immediately apply the label to the cleaned surface



STEP 2

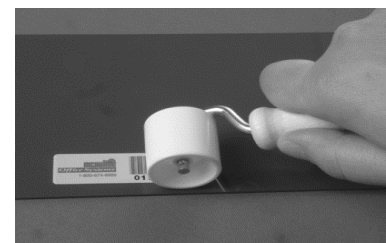
STEP 3: Applying Label



STEP 3.1



STEP 3.2



STEP 3.3

- 3.1 Do not touch the adhesive while applying label
- 3.2 Use firm thumb pressure on the label to expel air from behind the adhesive ensuring all label edges have a secure bond. **DO NOT** attempt to reposition the label as the adhesive will be compromised.
- 3.3 Use the roller supplied to add pressure to the label surface this assists the adhesive to flow into the peaks and valleys of the substrate ensuring a permanent adhesion.