

Chemical Testing

Chemical Test Data

Characteristics	Test Conditions	Effect
Water/humidity		no effect
Salt spray	5% at 35°C, 700 hours	no effect
Ammonium hydroxide	2 hours at 1% and 5%	Slight dulling of image, affects overall readability
Ethyl alcohol		no effect
Ethyl acetate	24 hours	no effect
Ferric chloride	10%, 16 hours	no effect
Heptane	72 hours	no effect
Hydrocarbon fluid		no effect
JP-4 Fuel		no effect
Kerosene		no effect
Methyl Ethyl Ketone		no effect
Nitric acid	1%, 40 hours	no effect
Phosphoric acid	1%, 40 hours	no effect
Skydrol		no effect
Sodium hydroxide		affects overall readability
Sulfuric acid	10%, 24 hours	no effect
Turbine and jet fuel (MIL-L 5161C)	(MIL-L 5161C)	no effect
Tetra Sodium Pyrophosphate	1%, 40 hours	no effect
Trisodium Phosphate		no effect

Destructive Testing

A label with an intensified image was tested in a weatherometer, 20 years equivalent; reduced overall readability after these thresholds

Abrasion Testing

A plate with an intensified image was brushed for 7,000 cycles with stiff nylon wheel (C-17) at a 1,000 gm (16 ox.) load; reduced overall readability after these thresholds